



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2229
Job Sheet 172774



Part No: D2229

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/8/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: A 02.06.05 New Issue NG IPP Rev:B 07-08-15 Now On WaterJet JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/7/18	3/7/18	0.00	0.00	Start Up Waterjet		DE 18/03/12
100	Waterjet	10 pcs	3/7/18	3/7/18	0.01	0.57	Waterjet1		DE 18/03/12
110	QC	10 pcs	3/7/18	3/7/18	0.00	0.00	QC2		DE 18/03/12
120	QC	10 pcs	3/7/18	3/7/18	0.00	0.00	QC8		38
140	HandFinish	10 pcs	3/8/18	3/8/18	0.00	0.20	HandFinish1		SA 18-3-13
150	QC	10 pcs	3/8/18	3/8/18	0.00	0.00	QC7		38
160	Packaging	10 pcs	3/8/18	3/8/18	0.00	0.00	Packaging3	Stock	MAR 13 2018
170	QC21-SA	10 Ea	3/8/18	3/8/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Cut as per Dwg D2229 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

DAS
21
9-88

MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	.5210 sf (.0521 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	1	167	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:59 PM Dart.Gagnon.Michelle



Container No: S050522



Part: D2229

Job No: 172774

Serial No/Batch: S050522

Revision:

Inspector:

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Date: 03/12/16

